StenCoat® 2EP 250



1. Product Profile

StenCoat® 2EP 250 is a two-component epoxy based, decorative floor coating. It has excellent abrasion resistance and low dirt pickup. It can be used as an economical floor coating on concrete floors. It is resistant to weak organic acids and bases, detergents, disinfectants, hydraulic fluids, many solvents and fuels. StenCoat® 2EP 250 prevents dusting of, wetting of and water permeation to the surface and increases its resistance to dirt pickup and oxidation. Catalog colors are available.

StenCoat® 2EP 250 is available in 20 kg sets.

2. Uses

StenCoat® 2EP 250 is used for improving appearance, abrasion resistance and chemical resistance of metal and concrete surfaces, or on top self-leveling screeds or floorings. It creates a smooth, easy-to-clean and hygienic surface on floors of hospitals, restaurants, kitchens and similar places. Surfaces coated with StenCoat® 2EP 250 are easily cleaned, easily dried and does not create dust. Coating preserves its color, elasticity and abrasion resistance for a long time. It covers cracks, joints and surface irregularities.

3. Surface Preparation

Application surfaces must be clean and dry. Surface temperature must not be over 40°C. On seamless floorings, glass surfaces and in case of continuous water contact StenAst® S should be used as the primer. On concrete, plaster and similar porous or absorbent surfaces StenAst® 3EP should be used. For other types of surfaces StenAst® 2EP should be used. The application temperatures mentioned in the user manual of the primer must be observed.

4. Application

It is helpful to keep the materials at 20-30°C for one day before the application date. During the application, surface and ambient temperature must be minimum 15°C and the temperature must not drop below 15°C for the 24 hours following the application.

Epoxy Based Floor Coating

Highlights

- Self-leveling
- Solvent free
- Highly resistant to abrasion and chemicals
- Easy to clean
- Long lasting
- Forms a hygienic surface
- Adheres perfectly to concrete and steel surfaces.
- Catalog colors are available

StenCoat® 2EP 250 is prepared for the application by mixing two components. The components are packaged as they will mix at right proportions when one container from each is mixed. In cases where one complete package cannot be used, the package must be weighed and proportioned, and the mix ratio stated on the package must be observed. Component B is added into the container of component A and they are mixed for 3-4 minutes at 300-500 revolution. The mixed material should be poured into another container and transferred to application area. Pouring on to application surface from mixing pot should be avoided. Mixed materials must be used within the pot life and thickened materials must not be thinned and used.

StenCoat® 2EP 250 is applied by trowel and roller. The surface texture depends on the application method, and if a roller is used, the type of roller. When used directly on concrete or a similar surface, the application can be single or double coat, 1400-2800 g of material typically used per each square meter. As it is solvent-free, it can be applied as thick as desired.

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5. Cleaning

Equipment used can be cleaned at the end of the job with StenSolver EP.

6. Safety

Applicators and supervisors must read Material Safety Data Sheet (MSDS) carefully and observe the considerations written therein. The application must be carried out by skilled workers under supervision of experts and the applicators must use all kinds of protective equipment required for the worksite and the task such as goggles, mask and gloves.

Emptied packages must be handled in compliance with relevant regulations and laws.

7. Storage

The material must be kept away from sunlight in dry indoor storage. Recommended storage temperature is 10-30°C. Stored in these conditions, the shelf life of unopened containers are 12 months.

8. Company Liability

The information contained in this document is based on site experience of and laboratory tests done by **Stenkim®** and meant to give general information. It is the purchaser's responsibility to ensure applicability of products to their use. All **Stenkim®** products are available in specified quality and conditions. The company accepts no liability whatsoever unless the transportation, storage, application conditions and customer use are overseen by **Stenkim®**.

Stenkim® reserves the right to update all information contained in this document without notice.

9. Technical Data

Properties	Method	Results
Base Polymer		Ероху
Solid Content % (A+B)		100
Color		Color Catalog
Density		$1.40 \pm 0.05 \mathrm{g/cm^3}$
Application Thickness, at each layer		200-700 microns
Durometer Hardness	ASTM D2240	D 80 ± 0.5
Abrasion Resistance	ASTM D4060 CS17/1000 rev/1 kg	140 mg
Adhesion	ASTM-D 4541 (on epoxy floorings)	370 psi
Adhesion	ASTM-D 4541 (on concrete)	>740 psi (concrete failure)
Adhesion	ASTM-D 4541 (on stainless steel)	>1500 psi
Pot Life of the Mixture @ 23°C		30 minutes
Tack Free Time @ 23 °C		2 hours
Complete Cure Time @ 23 °C		2 days

Stenkim® reserves the right to make changes in the values in this table at any time.

R20210413-1 StenCoat® 2EP 250