

1. Product Profile

StenSeal® 2PU 210 is a two component, cold applied, chemically curing, self-leveling type, polyurethane based, elastomeric joint sealant with high abrasion resistance and adhesion, suitable for heavy traffic conditions, resistant to dynamic movements. Catalog colors are available. It is resistant to organic and inorganic acids and alkalis, oils, fuels and antifreezes and many chemicals. It is resistant to UV radiation.

StenSeal® 2PU 210 is classified as Type M, Grade P, Class 25, Use T according to ASTM C920.

StenSeal® 2PU 210 is available in 12.5 kg sets.

2. Uses

StenSeal® 2PU 210 is produced to provide self-leveling for horizontal joints; it has a wide variety of use indoors and outdoors where both bearing strength and elasticity are required. It can also provide solutions to visual demands with various color choices.

Some of the places where it is used are roads such as highways subject to all types of traffic, bridge connections, stadiums, industrial facility floors, depots, warehouses, harbor areas, dam platforms, markets, stores, pedestrian fields, pavements; runways, park areas, terminals and ramps, cargo fields and similar indoor and outdoor areas.

It is also used for providing impermeability and adhesion at the sides and under the manhole covers on roads in the city. In brief, it is suitable for all kinds of indoor and outdoor horizontal joints and joints with slopes less than 2%.

3. Joint Design

Joint width must not be less than four times the expected movement or 8 mm. Up to 15 mm width, joint sealant depth must be equal to the width. Between 15 and 25mm joint widths, sealant depth must be equal to 80% of the width (min. 14mm). For wider joints, sealant depth must be set to 20mm. For adjusting depth backer material must be used inside the joint.

Cold Applied Self-levelling Polyurethane Sealant

Highlights

- Polyurethane based, two component
- Cold applied and self-levelling
- Cures chemically
- High adhesion
- Resistant to dynamic movements
- Resistant to various chemicals
- Resistant to UV radiation
- Catalog colors are available
- Curing time can be adjusted

4. Application

4.1. Surface Preparation

Joint surfaces must be clean and dry. Oil, grease, bitumen or sealant remains must be completely removed. Loose materials on the joint walls must be removed; broken joint walls must be repaired.

StenSeal® 2PU 210 is affected from water before curing like all other polyurethane materials. Therefore, the joints must be dry and the sealant must not contact water until chemical curing occurs.

4.2. Primer

StenSeal® 2PU 210 can be used in concrete joints without primer. However, in any case primer application minimizes the negative effects of possible contamination, concrete moisture and loose materials. Therefore; **StenAst® S** is recommended for all kind of surfaces.

Joint Width - mm	8	10	12	14	16	18	20	24	28	32	36
Sealant Thickness - mm	8	10	12	14	14	14	16	19	20	20	20
Sealant Recess - mm	4	5	6	7	7	7	8	10	10	10	10
Backer Rod Diameter - mm	10	13	15	18	20	23	25	30	35	40	45
Minimum Backer Rod Depth -mm	12	15	18	21	21	22	24	29	30	30	30
Usage (meter / 12.5kg)	133	85	59	43	38	33	27	18	15	13	12

4.3. Backer Material

A rod which preferably does not adhere to the sealant must be placed in the joint in order to attain the sealant depth determined according to the joint width. Closed cell polyethylene foam rods are suitable for this purpose. Diameter of the rod must be 10 – 25% larger than the joint width; the rod must be placed tight in the joint. Rods must not be damaged during placement. In wide joints, semi-rigid materials like polystyrene foam can be used instead of rod. In such cases, it is helpful to place a polyethylene tape over backing material in order to prevent adhesion to the sealant.

4.4. Application

StenSeal® 2PU 210 consists of two components, namely A and B, and these are packed in proportional mixing ratios. First the container of component A is opened and it is homogenized for 1-2 minutes, then all of component B is poured onto component A and it is mixed via a low speed (100/500 rev/min) drill and a suitable paddle for 3 minutes. Longer mixing times are required to obtain a homogeneous mixture in manual mixing (not recommended). During mixing the mixer must be moved inside the container and it must be ensured that no air is trapped inside. Mixed material must be used within the pot life and thickened materials must not be thinned and used.

Prepared mixture is filled into a refillable type application apparatus with piston (sealant gun – applicator). A nozzle with a diameter enabling it to enter into the joint must be fitted to the apparatus and while the sealant is applied this tip must be sliding over the backer rod in the joint. Thus, it is ensured that no gap is left under the sealant and sufficient amount of sealant is used. After the application sealant surface can be finished by means of a spatula. Application can be carried out directly with a spatula.

It is recommended to tape both sides of the joint before starting application on joints especially where the decorative look is important. In this manner material smeared outside of the joint during the application is removed by pulling off the tape after the application.

4.5. Accelerated Curing

In cases where curing is desired to be completed sooner, accelerator **StenQuick PU** can be used. In order to attain a comfortable application time under very hot weather conditions, decelerating the curing may be desired; in such cases it is recommended to use inhibitor **StenSlow PU**.

For more information about curing times adjustments, please contact the producer.

5. Cleaning

Application devices and other sealant smudged devices must be cleaned before the sealant cures. For that purpose, tools first wiped with cloth or oakum must be cleaned with **StenSolver CL** or aromatic solvents such as toluene and xylene.

6. Safety

Applicators and supervisors must read Material Safety Data Sheet (MSDS) carefully and observe the considerations written therein. Emptied packages must be handled in compliance with relevant regulations and laws.

7. Storage

The material must be kept in dry indoor storages. Recommended storage temperature is 10-25°C. Stored unopened in these conditions, the shelf life is 12 months.

8. Company Liability

The information contained in this document is based on site experience of and laboratory tests done by **Stenkim®** and meant to give general information. It is the purchaser's responsibility to ensure applicability of products to their use. All **Stenkim®** products are available in specified quality and conditions. The company accepts no liability whatsoever unless the transportation, storage, application conditions and customer use are overseen by **Stenkim®**. **Stenkim®** reserves the right to update all information contained in this document without notice.

9. Technical Data

Property	Test Method	Result
Base Polymer		Two Component Polyurethane
Solids Content %		100
Color		Color Catalog
Movement Capability	Expansion	25 %
Movement Capability	Contraction	25 %
Flow		Self-leveling
Elongation at Break	ASTM D 412 Die B	>700%
Density	TS 5926 EN 14188-2	1.47±0.05 g/cm ³
Durometer Hardness (Shore)	ASTM D 2240	A30±5
Resilience	TS 5926 EN 14188-2	>98 %
Pot life of the mixture @20°C		2 hours
Tack free time @20°C	TS 5926 EN 14188-2	12 hours
Cure Time for Light Trafficability @20°C		24 hours
Cure Time for Heavy Trafficability @20°C		2 days
Cure Time for Chemical Resistance @20°C		5 days
RELATED STANDARDS: ASTM C-920, TS 5926 EN 14188-2, ISO 11600		

Stenkim® reserves the right to make changes in the values in this table at any time.